

Model 46

**Mechanical
Engineering**

The Hewlett-Packard Company Calculator Products Division

INTRODUCTION

The HP-46 is a desk-top printing calculator power packed for scientists and engineers. With its 9 data storage registers and up to 10-digit accuracy (depending upon the calculation), it is a truly versatile machine. This booklet contains examples you can do on the HP-46 to show yourself how this calculator will solve your problems.



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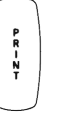
GRID PATTERN

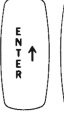
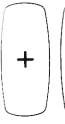
Point-to-point x & y coordinates

$$x = x_0 + x_{inc.}$$

$$y = y_0 + y_{inc.}$$

Sample: $x_0 = .92$ $x_{inc.} = .55$
 $y_0 = .88$ $y_{inc.} = .47$
 no. of pts. in x = 4 no. of pts. in y = 3

Step	Key Strokes	Printer Tape	Description
1	   4	CLEAR	Clear storage, stack
2	.92  	0.9200 ↑ 0.9200 ◇	x_0
3	.55  1	0.5500 → 1	$x_{inc.}$
4	 	1.4700 + ◇	x coordinate
5	 1	0.5500 → 1	

6	Repeat steps 4 & 5 for each remaining x coordinate (in this case 2 more repeats)	2.0200 + ◇	
7	0.88  	0.5500 → 1 2.5700 + ◇	y_0
8	.47  2	0.8800 ↑ 0.8800 ◇	$y_{inc.}$
9	 	0.4700 → 2 1.3500 + ◇	y coordinate
10	 2	0.4700 → 2 1.8200 + ◇	
11	Repeat steps 9 & 10 for each remaining y coordinate (in this case 1 more repeat)		
12	Match appropriate x & y values to get x, y coordinate		

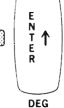
BOLT HOLE CIRCLE

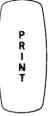
$$x = x_c + (\text{radius} \times \cos \alpha_{acc})$$

$$y = y_c + (\text{radius} \times \sin \alpha_{acc})$$

Sample:

$x_c = 1.5$ radius = .89
 $y_c = 2$ angle between
 No. of holes = 5 x axis & first
 hole = 25°

Step	Key Strokes	Printer Tape	Description
1	  4	CLEAR	Clear storage, stack
2		D	Sets degrees
3	25  1  6 360  5   5	25.0000 → 1 → 6 360.0000 ↑ 5.0000 ÷ → 5	Angle (α)
4	.89  2	0.8900 → 2	Radius
5	1.5  3	1.5000 → 3	x_c
6	2  4	2.0000 → 4	y_c
7	 1	25.0000 ← 1	
8	   2	C ←×2	radius x cos α _{acc}

Step	Key Strokes	Printer Tape	Description
9	  3 	2.3066 ↔+3 ◇	x coordinate
10	 5   1  1	72.0000 ← 5 ↔+1 → 1	α _{acc.} + α _{inc.}
11	Repeat steps 8-10 for each remaining x coordinate	C ←×2 ↔+3 1.3915 ↔ 5 72.0000 ↔+1 → 1 C ←×2 ↔+3 0.6264 ↔ 5 72.0000 ↔+1 → 1 C ←×2 ↔+3 1.0685 ↔ 5 72.0000 ↔+1 → 1 C ←×2 ↔+3 2.1070 ◇	

Step	Key Strokes	Printer Tape	Description
12	RCL 6	25.0000	← 6
13	SIN RCL × 2		S ← × 2 radius × sin α _{acc}
14	RCL + 4 PRINT	2.3761	← + 4 ◇ y coordinate
15	RCL 5	72.0000	← 5 α _{acc} + α _{inc.}
16	Repeat steps 13-15 for each remaining y coordinate		← + 6 → 6 S ← × 2 ← + 4 ◇ ← 5
		2.8834	
		72.0000	
			← + 6 → 6 S ← × 2 ← + 4 ◇ ← 5
17	Match appropriate x & y values to get x, y coordinate	2.1698	
		72.0000	
			← + 6 → 6 S ← × 2 ← + 4 ◇ ← 5
		1.2216	
		72.0000	
			← + 6 → 6 S ← × 2 ← + 4 ◇ ← 5
		1.3491	

POLAR TO RECTANGULAR

Rectangular coordinates of a point defined in polar coordinates

Sample:

Angle = 30° Polar Coordinates
Radius = 1.3750"

Step	Key Strokes	Printer Tape	Description
1	CL X CLR FIX 4	CLEAR	Clear storage, stack
2	ENTER ↑ DEG	D	Sets degrees
3	30 ENTER ↑ 1.3750	30.0000	↑ Angle & radius
	TO POL REC	1.3750 TO RECT 0.6875 1.1908	Rectangular coordinates

POINTS ON LINE AT ANGLE

Point-to-point x & y coordinates

$$x = x_0 + x_{acc} \cos \alpha$$

$$y = y_0 + x_{acc} \sin \alpha$$

Sample:

$$x_0 = .4$$

$$y_0 = .26$$

$$\text{no. of holes} = 4$$

$$x_{acc} = \frac{\text{no. of holes} - 1}{n} x_{inc.}$$

$$\alpha = 35^\circ$$

$$x_{inc.} = .47$$

Step	Key Strokes	Printer Tape	Description
1	4	CLEAR	Clear storage, stack. Sets degrees
		D	
2	35	35.0000	Angle (α)
3	2	C → 2	Cosine α
4		↓ S	Sine α
	3	→ 3	
5	.26 6	0.2600 → 6	y_0
6	.47 1	0.4700 → 1	$x_{inc.}$

	4	→ 4	
7	.4 5	0.4000 → 5 ↑ 0.4000 ◇	x_0
8	4	0.4700 ← 4	x_{acc}
9	2	← × 2	$x_{acc} \cos \alpha$
10	5	← + 5 ◇	x coordinate
11	1	0.4700 ← 1	$x_{inc.}$
	4	← + 4	$x_{acc} + x_{inc.}$
	4	→ 4	
12	Repeat steps 9-11 for each remaining x coordinate	← × 2 ← + 5 ◇ 0.1700 ← 1 0.4700 ← + 4 → 4 ← × 2 ← + 5 ◇ 1.5550	

Step	Key Strokes	Printer Tape	Description
13	RCL 6 ENTER PRINT	0.2600 0.2600	y_0
14	RCL 1 STO 4	0.4700	$x_{inc.}$
15	RCL $\times$ 3		$x_{acc} \sin \alpha$
16	RCL + 6 PRINT	0.5296	y coordinate
17	RCL 1 RCL + 4 STO 4	0.4700	$x_{inc.}$ $x_{acc} + x_{inc.}$

18 Repeat steps 15-17
for each remaining y
coordinate

19 Match appropriate x
& y values to get x,
y coordinates

0.7992
0.4700
1.0687

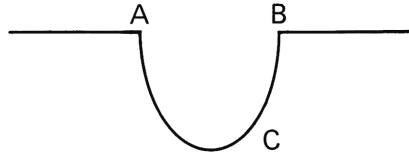
$\leftarrow \times 3$
 $\leftarrow + 6$
 $\diamond$
 $\leftarrow 1$
 $\leftarrow + 4$
 $\leftarrow + 4$
 $\leftarrow \times 3$
 $\leftarrow + 6$
 $\diamond$

QUADRATIC EQUATION

Find the x coordinate of points A and B if the curve labeled C is a parabola with an equation of

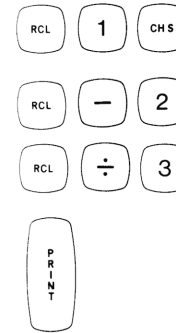
$$y = x^2 - 4x \quad \text{where } y = -3$$

$$0 = x^2 - 4x + 3$$



Step	Key Strokes	Printer Tape	Description
1	4	CLEAR	Clear storage
2	1 2 3	1.0000 2.0000 3	2a
3	2 3 4 1	2.0000 3.0000 - 4.0000 1	4ac
4	 2	 2	$\sqrt{b^2 - 4ac}$

5



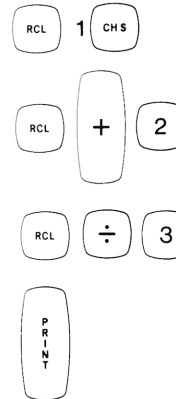
- 4.0000 1

 2
 3

1.0000

x coordinate
of point A

6



- 4.0000 1

 2

3.0000 3

x coordinate
of point B

LAW OF COSINES

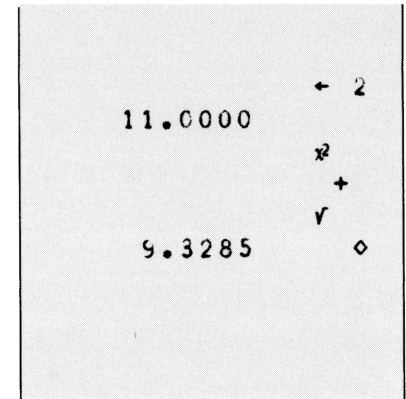
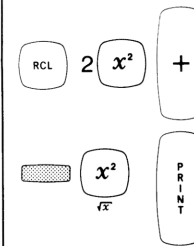
$$a^2 = b^2 + c^2 - 2bc \cos A$$

Sample:
 $b = 11$
 $c = 9$
 $A = 54^\circ 30'$

Find the other side, a, of the triangle.

Step	Key Strokes	Printer Tape	Description
1	4	CLEAR	Clear storage
2	54.30	54.3000 DMS→	DMS to degrees
3		C	cos A
4	9 1	9.0000 → 1	2bc cos A
	11 2	11.0000 → 2	
	2	2.0000 ×	
5	1	9.0000 ← 1	$c^2 - 2bc \cos A$
		$\times^2$ $\rightarrow^2$ −	

6



a.